

INSTRUCTION SHEET

POURING INSTRUCTIONS FIBERGLASS MOLD MANHOLE ADJUSTING RING

1. Generously apply form release to mold.
 2. Wipe mold dry around air holes with rag.
 3. Place masking tape over all air holes.
 4. Place steel reinforcement in mold if applicable.
 5. Fill mold with concrete.
 6. Float in lifting loop or desired lifting device in top of mold.
 7. Smooth out surface with float making sure to keep mold center and edges clean and smooth.
 8. Allow sufficient curing time.
 9. Hook lifting chains to lifting device. Lift mold & casting 2".
 10. Attach air hose to main mold air line and apply approx. 30 psi air.
 11. Lift adjusting ring out of mold.
 12. Thoroughly clean mold by wiping out with clean rag to ensure a smooth clean surface.
- Return to Step 1 and repeat.

