

INSTRUCTION SHEET

POURING INSTRUCTIONS FIBERGLASS MOLD CATCH BASIN

1. Locate fiberglass knockouts in mold and tighten with coil bolts.
 2. Generously apply form release to mold and knockouts.
 3. Wipe mold dry around air hole with rag.
 4. Place Masking Tape over air hole.
 5. Place steel reinforcement in mold if applicable.
 6. Fill mold with concrete.
 7. Smooth out bottom surface with float making sure to keep mold edges clean and smooth.
 8. Allow sufficient curing time.
 9. Hook lifting chains to turning trunions and lift mold and casting, allowing mold to turn to stripping position and remain 2" above floor.
 10. Remove coil bolts from fiberglass knockouts.
 11. Attach air hose to the mold's main air line and apply approx. 30 psi air.
 12. Lift mold off stripped casting and allow mold to turn to pouring position
 13. Place mold back onto floor and remove lifting chains.
 14. Clean excess concrete and dirt from edges of mold to ensure a clean surface.
- ▶ Return to Step 1 and repeat.

