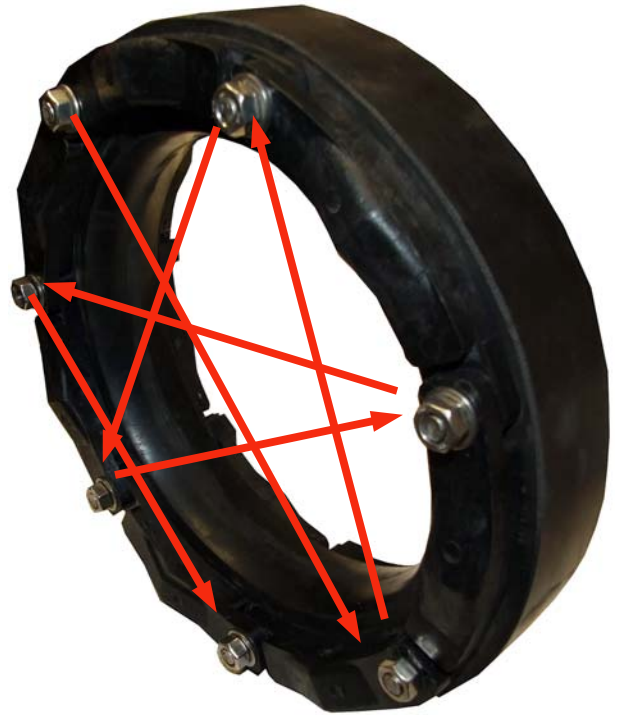


INSTRUCTION SHEET

INSTALLATION INSTRUCTIONS

DURA-SEAL 6

1. Ensure that you have the pipe, the gasket, and the hole properly sized and matched.
2. Slip the *Dura-Seal 6* gasket over the pipe with the tightening bolts positioned toward the inside of the structure.
3. Insert the pipe and *Dura-Seal 6* gasket into the wall as close to vertical as possible.
4. Tighten the bolts in a revolving “star-type” pattern until snug using a HAND WRENCH.
DO NOT OVER TIGHTEN.
5. Vacuum Test. In the unlikely event that a leak occurs, re-tighten the bolts using the revolving “star-type” pattern.
DO NOT OVER TIGHTEN.



When using *Dura-Seal 6* Shim Material

1. *Interior:* Place shim over the pipe, with shoulder toward gasket.
Exterior: Place shim between the wall and the gasket, with shoulder toward gasket.
2. Tighten the bolts in a revolving “star-type” pattern. DO NOT OVER TIGHTEN.