

INSTRUCTION SHEET

POURING INSTRUCTIONS FIBERGLASS MOLD

1. Clean Mold with a soft bristle brush to remove any form oil buildup from previous pour.
2. Visually inspect mold for damage.
3. Clear ALL air release lines on mold.
4. Cover all air holes with a single layer of Masking Tape.
5. Liberally lubricate ENTIRE mold/form with Form Oil / Release Agent, per instructions provided with release agent, before charging with concrete.
6. Install necessary reinforcement using *Blackthorn* Bar Spacers for proper spacing.
7. Fill mold/form with concrete mix.
8. Vibrate mix. Make sure the vibrator DOES NOT come into contact with fiberglass.
9. After concrete reaches a min. 3,000 psi, lift both casting and mold/form approx. 1" off the floor/ground using a lifting device in the concrete.
10. Apply approx. 30 psi air to airline lead. Mold/form should release from the casting.
11. If necessary, shock the mold/form with light strikes from a rubber hammer on alternating corners. Mold/form should release from the casting.

