

# INSTRUCTION SHEET

## USE OF *MAGNETIC STEP PIN ASSEMBLY*

### INSTALLATION

1. Make sure the *Magnetic Step Pin Assembly* and the core are clean and free from any excess form oil.
2. Measure and mark step placement on mold.
3. Place *Magnetic Step Pin Assembly* onto marked position.
4. Apply release agent, per product's instructions, onto both the mold's cleaned area & the *Magnetic Step Pin Assembly*.
5. Charge the mold as usual. If possible, avoid charging directly onto the *Magnetic Step Pin Assembly*.



### Removal

1. Strip mold from structure. Be sure that the threaded holes on the *Magnetic Step Pin Assembly* are clean and clear of any debris.
2. Screw Blackthorn's UNIVERSAL REMOVAL TOOL into the threaded holes located on the back side of the *Magnetic Step Pin Assembly*. Screw in at least 1".
3. Tap lightly using the slide-hammer assembly.
4. Clean *Magnetic Step Pin Assembly* after each use.

