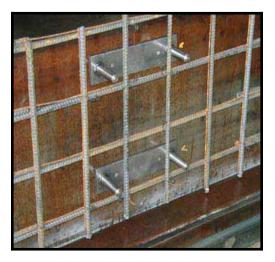
## INSTRUCTION SHEET USE OF MAGNETIC STEP PIN ASSEMBLY

## **INSTALLATION**

- 1. Make sure the *Magnetic Step Pin Assembly* and the core are clean and free from any excess form oil.
- 2. Measure and mark step placement on mold.
- 3. Place *Magnetic Step Pin Assembly* onto marked position.
- 4. Apply release agent, per product's instructions, onto both the mold's cleaned area & the *Magnetic Step Pin Assembly.*
- 5. Charge the mold as usual. If possible, avoid charging directly onto the *Magnetic Step Pin Assembly*.



## <u>Removal</u>

- 1. Strip mold from structure. Be sure that the threaded holes on the *Magnetic Step Pin Assembly* are clean and clear of any debris.
- 2. Screw Blackthorn's UNIVERSAL REMOVAL TOOL into the threaded holes located on the back side of the *Magnetic Step Pin Assembly.* Screw in at least 1".
- 3. Tap lightly using the slide-hammer assembly.
- 4. Clean Magnetic Step Pin Assembly after each use.





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