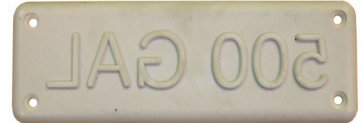


INSTRUCTION SHEET

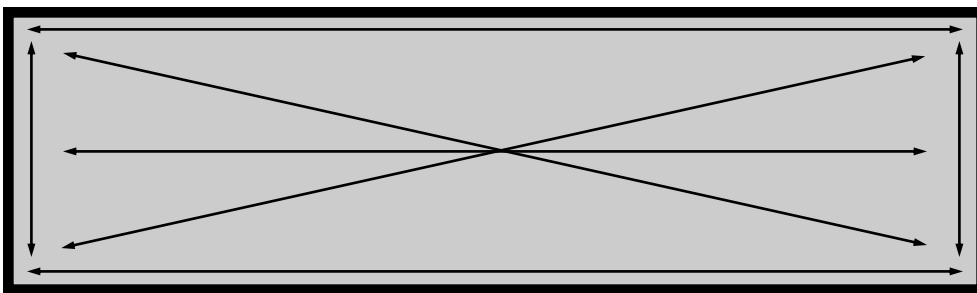
INSTALLATION OF LETTERING PLATE

MAGNETIC AND/OR BOLT-ON ATTACHMENT

1. Clean the backside of the lettering plate and the area on the mold where the lettering plate will be mounted.
2. For "Bolt-On" Lettering Plate - pre-drill holes in mold at the attachment location using 1/4" drill bit.
3. For "Bolt-On" Lettering Plate - apply a 1/2" wide bead of high-performance silicone sealant to the backside of the Lettering Plate - see "SEALANT LAYOUT" at the bottom of this page.
4. For "Bolt-On" Lettering Plate - Attach the "Bolt-On" Lettering Plate to the mold with 1/4" bolts. **** DO NOT OVERTIGHTEN ****
5. For "Bolt-On" Lettering Plate, use some of the excess silicone sealant material to form a thin bead around the outside edge of the Lettering Plate. Then, wipe off any excess silicone sealant.
6. For "Bolt-On" Lettering Plate, allow silicone sealant to dry, per its instructions, before applying any release agent and/or pouring concrete.
7. When pouring the concrete, apply release agent to Lettering Plate and the surrounding area.
8. For flexible "Magnetic" Lettering Plate - - material is sensitive to petroleum-based products. **DO NOT APPLY** to Lettering Plate.
9. For flexible "Magnetic" Lettering Plate - - when not in use - - **STORE ON A NON- MAGNETIC FLAT SURFACE.** (Storing on a metal surface will shorten the life of the Lettering Plate.)
10. For "Bolt-On" - - when not in use - **STORE ON A FLAT SURFACE.**



SILICONE SEALANT LAYOUT



Each "—————" is a bead of silicone sealant

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