### HOLE-FORMER/KNOCKOUT RECTANGULAR

## CYLINDRICAL WALL

## **KNOCKOUT**

HOLE SIZE	WALL x I.D.
22.5"w x 41.5"н	1.5" x 34"

1.5" WALL x 34" I.D. (37" O.D.) **KNOCKOUT** ATTACHES TO OUTER JACKET OF A 2.5FT MANHOLE MOLD (LEAVES 2" OF CONCRETE)

HOLE SIZE	WALL x I.D.
18"w x 18"н	3" x 52"
<b>24"</b> w х <b>24"</b> н	3" x 52"

3" WALL x 52" I.D. (58" O.D.) **KNOCKOUT** ATTACHES TO OUTER JACKET OF A 4' MANHOLE MOLD (LEAVES 2" OF CONCRETE)

# CYLINDRICAL WALL

RECTANGULAR

HOLE SIZE	WALL X I.D.
32"w x 8"н	4" x 36"
<b>30"</b> w х <b>18"</b> н	4" x 36"

4" wall x 36" I.D.

HOLE SIZE	WALL x I.D.
27"w x 6"н	5" x 48"
<b>24"</b> w х <b>32"</b> н	5" x 48"

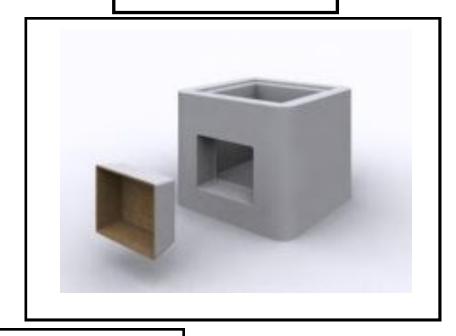
5" wall x 48" I.D.

HOLE SIZE	WALL x I.D.
<b>30"</b> w х <b>6"</b> н	6" x 60"

6" wall x 60" I.D.

### \*\* NOTE \*\*

The sizes listed are current mold sizes. Blackthorn can modify/"block-out" these molds to create any part sizes that may fall between what is listed.



BLACKTHORN MANUFACTURES CUSTOM FIBERGLASS PRODUCTS. IF YOU NEED A SIZE NOT LISTED, CALL FOR A QUOTE.

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STANDARD WALL THICKNESS		
24" I.D. = 3"	84" I.D. = 8"	
36" I.D. = 4"	96" I.D. = 9"	
42" I.D. = 4½"	108" I.D. = 10"	
48" I.D. = 5"	120" I.D. = 11"	
60" I.D. = 6"	144" I.D. = 12"	
72" I.D. = 7"		

### MOUNTING HARDWARE MAGNETS

SLIDE BAR NC THREAD INSERT COIL INSERT (1/2" OR 3/4") **BOLT**